

# TOOL HOLDERS & BORING BARS



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## 1. BORING BARS (With Holders)



- Double Ended one piece boring bar have 90° & 45° square ends.
- They are supplied with Allen key and Screw but without tool bits.
- Shiny Black Finish.

Item Code No.	Bar Size		Holder Size		Sq. Bit Size
	Dia.	Length	Length	Sq.	
ABM-IMT-3767	3/8"	4-1/2"	2-1/4"	1/2"	1/8"
ABM-IMT-3768	7/16"	5-1/4"	2-1/2"	1/2"	3/16"
ABM-IMT-3769	9/16"	6-3/4"	3"	5/8"	1/4"
ABM-IMT-3770	3/4"	9-1/4"	3-3/4"	7/8"	5/16"
ABM-IMT-3771	7/8"	11-1/2"	4-1/2"	1-1/4"	3/8"
ABM-IMT-3772	1-1/8"	12-3/4"	4-1/2"	1-3/8"	7/16"
ABM-IMT-3773	1-3/16"	13-3/4"	5"	1-5/8"	1/2"

## 2. BORING TOOL HOLDERS (Lever Lock)

(1)



- PCLNR/L 95° Approach.
- For Negative 80° Rhombic Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3957	S25T PCLNR 12	CN_A , CN_G & CN_M
ABM-IMT-3958	S25T PCLNL 12	CN_A , CN_G & CN_M
ABM-IMT-3959	S32U PCLNR 12	CN_A , CN_G & CN_M
ABM-IMT-3960	S32U PCLNL 12	CN_A , CN_G & CN_M
ABM-IMT-3961	S40V PCLNR 12	CN_A , CN_G & CN_M
ABM-IMT-3962	S40V PCLNL 12	CN_A , CN_G & CN_M
ABM-IMT-3963	S50W PCLNR 16	CN_A , CN_G & CN_M
ABM-IMT-3964	S50W PCLNL 16	CN_A , CN_G & CN_M
ABM-IMT-3965	S50W PCLNR 19	CN_A , CN_G & CN_

(2)



- PSKNR/L 75° Approach.
- For Negative Square Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3966	S25T PSKNR 12	SN_A , SN_G & SN_M
ABM-IMT-3967	S25T PSKNL 12	SN_A , SN_G & SN_M
ABM-IMT-3968	S32U PSKNR 12	SN_A , SN_G & SN_M
ABM-IMT-3969	S40V PSKNR 12	SN_A , SN_G & SN_M
ABM-IMT-3970	S50W PSKNR 19	SN_A , SN_G & SN_M

### 3. BORING TOOL HOLDERS (Screw ON)

(1)



- SLCR/L 95° Approach.
- For 7° Positive 80° Rhombic Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3971	S08K SCLCR 06	CC_G , CC_M & CC_T
ABM-IMT-3972	S08K SCLCL 06	CC_G , CC_M & CC_T
ABM-IMT-3973	S10M SCLCR 06	CC_G , CC_M & CC_T
ABM-IMT-3974	S10M SCLCL 06	CC_G , CC_M & CC_T
ABM-IMT-3975	S12M SCLCR 06	CC_G , CC_M & CC_T
ABM-IMT-3976	S12Q SCLCR 09	CC_G , CC_M & CC_T
ABM-IMT-3977	S12Q SCLCL 09	CC_G , CC_M & CC_T
ABM-IMT-3978	S16R SCLCR 09	CC_G , CC_M & CC_T
ABM-IMT-3979	S16R SCLCL 09	CC_G , CC_M & CC_T
ABM-IMT-3980	S20S SCLCR 09	CC_G , CC_M & CC_T
ABM-IMT-3981	S20S SCLCL 09	CC_G , CC_M & CC_T
ABM-IMT-3982	S25T SCLCR 09	CC_G , CC_M & CC_T

(2)



- SCLCR/L 95° Approach.
- For 7° Positive 80° Rhombic Inserts

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3983	S12Q SDUCR 07	DC_T & DC_W
ABM-IMT-3984	S12Q SDUCL 07	DC_T & DC_W
ABM-IMT-3985	S16R SDUCR 07	DC_T & DC_W
ABM-IMT-3986	S16R SDUCL 07	DC_T & DC_W
ABM-IMT-3987	S20S SDUCR 07	DC_T & DC_W
ABM-IMT-3988	S20S SDUCL 07	DC_T & DC_W
ABM-IMT-3989	S20S SDUCR 11	DC_T & DC_W
ABM-IMT-3990	S20S SDUCL 11	DC_T & DC_W
ABM-IMT-3991	S25T SDUCR 11	DC_T & DC_W
ABM-IMT-3992	S25T SDUCL 11	DC_T & DC_W

#### 4. INDEXABLE CARBIDE TURNING TOOL HOLDER

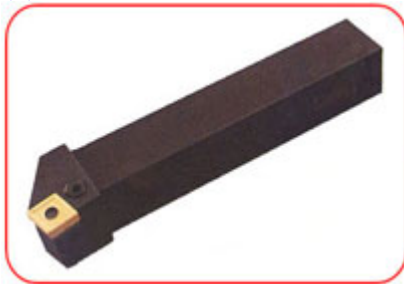


- Versatile of Cutting in any direction.
- Built in Chip Breaker Groove.
- Ready to use.
- No Grinding.
- No Tool Resetting.
- Economical Alternative to Brazed Tool Tips.
- Supplied without Tool Bits.

Item Code No.	Size of Sq. Shank	Style
ABM-IMT-3850	3/8"	TE-6
ABM-IMT-3851	3/8"	TBL-6
ABM-IMT-3852	3/8"	TAL-6
ABM-IMT-3853	3/8"	TBR-6
ABM-IMT-3854	3/8"	TAR-6
ABM-IMT-3855	Set of five holders with 3/8" shank.	
ABM-IMT-3856	1/2"	TE-8
ABM-IMT-3857	1/2"	TBL-8
ABM-IMT-3858	1/2"	TAL-8
ABM-IMT-3859	1/2"	TBR-8
ABM-IMT-3860	1/2"	TAR-8
ABM-IMT-3861	Set of five holders with 1/2" shank.	
ABM-IMT-3862	5/8"	TE-10
ABM-IMT-3863	5/8"	TBL-10
ABM-IMT-3864	5/8"	TAL-10
ABM-IMT-3865	5/8"	TBR-10
ABM-IMT-3866	5/8"	TAR-10
ABM-IMT-3867	Set of five holders with 5/8" shank.	
ABM-IMT-3868	3/4"	TE-12
ABM-IMT-3869	3/4"	TBL-12
ABM-IMT-3870	3/4"	TAL-12
ABM-IMT-3871	3/4"	TBR-12
ABM-IMT-3872	3/4"	TAR-12
ABM-IMT-3873	Set of five holders with 3/4" shank.	
ABM-IMT-3874	1"	TE-16
ABM-IMT-3875	1"	TBL-16
ABM-IMT-3876	1"	TAL-16
ABM-IMT-3877	1"	TBR-16
ABM-IMT-3878	1"	TAR-16
ABM-IMT-3879	Set of five holders with 1" shank.	

**5. EXTERNAL TOOL HOLDER (Lever Lock)**

(1)



- PCKNR/L 75° Approach.
- For Negative 80° Rhombic Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3936	PCKNR 2020K 12	CN_A , CN_G & CN_M
ABM-IMT-3937	PCKNR 2525M 12	CN_A , CN_G & CN_M
ABM-IMT-3938	PCKNL 2525M 12	CN_A , CN_G & CN_M
ABM-IMT-3939	PCKNR 3225P 12	CN_A , CN_G & CN_M
ABM-IMT-3940	PCKNL 3225P 12	CN_A , CN_G & CN_M

(2)



- PCLNR/L 95° Approach.
- Approach For Negative 80° Rhombic Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3941	PCLNR 1616H 12	CN_A , CN_G & CN_M
ABM-IMT-3942	PCLNL 1616H 12	CN_A , CN_G & CN_M
ABM-IMT-3943	PCLNR 2020K 12	CN_A , CN_G & CN_M
ABM-IMT-3944	PCLNL 2020K 12	CN_A , CN_G & CN_M
ABM-IMT-3945	PCLNR 2525M 12	CN_A , CN_G & CN_M
ABM-IMT-3946	PCLNL 2525M 12	CN_A , CN_G & CN_M
ABM-IMT-3947	PCLNR 2525M 16	CN_A , CN_G & CN_M
ABM-IMT-3948	PCLNL 2525M 16	CN_A , CN_G & CN_M
ABM-IMT-3949	PCLNR 2525M 19	CN_A , CN_G & CN_M
ABM-IMT-3950	PCLNL 2525M 19	CN_A , CN_G & CN_M
ABM-IMT-3951	PCLNR 3225P 12	CN_A , CN_G & CN_M

ABM-IMT-3952	PCLNL 3225P 12	CN_A , CN_G & CN_M
ABM-IMT-3953	PCLNR 3225P 16	CN_A , CN_G & CN_M
ABM-IMT-3954	PCLNL 3225P 16	CN_A , CN_G & CN_M
ABM-IMT-3955	PCLNR 3232P 19	CN_A , CN_G & CN_M
ABM-IMT-3956	PCLNL 3232P 19	CN_A , CN_G & CN_M

## 6. EXTERNAL TOOL HOLDER (Screw Clamp)

(1)



- SDNCN 62.5° Approach.
- For 7° Positive 55° Rhombic Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3892	SDNCN 0808D 07	DC_A , DC_G & DC_M
ABM-IMT-3893	SDNCN 1010E 07	DC_A , DC_G & DC_M
ABM-IMT-3894	SDNCN 1212F 07	DC_A , DC_G & DC_M
ABM-IMT-3895	SDNCN 1616H 11	DC_A , DC_G & DC_M
ABM-IMT-3896	SDNCN 2020K 11	DC_A , DC_G & DC_M
ABM-IMT-3897	SDNCN 2525M 11	DC_A , DC_G & DC_M

(2)

- SDJCR/L 93° Approach.
- For 7° Positive 55° Rhombic Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3898	SDJCR 1010E 07	DC_A , DC_G & DC_M
ABM-IMT-3899	SDJCL 1010E 07	DC_A , DC_G & DC_M
ABM-IMT-3900	SDJCR 1212F 07	DC_A , DC_G & DC_M
ABM-IMT-3901	SDJCL 1212F 07	DC_A , DC_G & DC_M
ABM-IMT-3902	SDJCR 1212F 11	DC_A , DC_G & DC_M
ABM-IMT-3903	SDJCL 1212F 11	DC_A , DC_G & DC_M
ABM-IMT-3904	SDJCR 1616H 07	DC_A , DC_G & DC_M
ABM-IMT-3905	SDJCL 1616H 07	DC_A , DC_G & DC_M
ABM-IMT-3906	SDJCR 1616H 11	DC_A , DC_G & DC_M
ABM-IMT-3907	SDJCL 1616H 11	DC_A , DC_G & DC_M
ABM-IMT-3908	SDJCR 2020K 11	DC_A , DC_G & DC_M
ABM-IMT-3909	SDJCL 2020K 11	DC_A , DC_G & DC_M

ABM-IMT-3910 ABM-IMT-3911	SDJCR 2525M 11 SDJCL 2525M 11	DC_A , DC_G & DC_M DC_A , DC_G & DC_M
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(3)



- For 7° Positive Round Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3912	SRDCN 1010E 06	RC_M , RC_A & RC_T
ABM-IMT-3913	SRDCN 1212F 06	RC_M , RC_A & RC_T
ABM-IMT-3914	SRDCN 1616H 06	RC_M , RC_A & RC_T
ABM-IMT-3915	SRDCN 1616H 08	RC_M , RC_A & RC_T
ABM-IMT-3916	SRDCN 2020K 06	RC_M , RC_A & RC_T
ABM-IMT-3917	SRDCN 2020K 08	RC_M , RC_A & RC_T
ABM-IMT-3918	SRDCN 2525M 06	RC_M , RC_A & RC_T
ABM-IMT-3919	SRDCN 2525M 08	RC_M , RC_A & RC_T

(4)

- SRGCR / L 90° Approach.
- For 7° Positive Round Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3920	SRGCR 1010E 06	RC_T , RC_A & RC_M
ABM-IMT-3921	SRGCL 1010E 06	RC_T , RC_A & RC_M
ABM-IMT-3922	SRGCR 1212F 06	RC_T , RC_A & RC_M
ABM-IMT-3923	SRGCL 1212F 06	RC_T , RC_A & RC_M
ABM-IMT-3924	SRGCR 1616H 06	RC_T , RC_A & RC_M
ABM-IMT-3925	SRGCL 1616H 06	RC_T , RC_A & RC_M
ABM-IMT-3926	SRGCR 1616H 08	RC_T , RC_A & RC_M
ABM-IMT-3927	SRGCL 1616H 08	RC_T , RC_A & RC_M
ABM-IMT-3928	SRGCR 2020K 06	RC_T , RC_A & RC_M
ABM-IMT-3929	SRGCL 2020K 06	RC_T , RC_A & RC_M
ABM-IMT-3930	SRGCR 2020K 08	RC_T , RC_A & RC_M
ABM-IMT-3931	SRGCL 2020K 08	RC_T , RC_A & RC_M
ABM-IMT-3932	SRGCR 2525M 06	RC_T , RC_A & RC_M
ABM-IMT-3933	SRGCL 2525M 06	RC_T , RC_A & RC_M
ABM-IMT-3934	SRGCR 2525M 08	RC_T , RC_A & RC_M

ABM-IMT-3935	SRGCL 2525M 08	RC_T , RC_A & RC_M
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**7. EXTERNAL TOOL HOLDER (Top Clamp)**

(1)



- CKJNR/L 93° Approach.
- For 55° Negative Parallelogram Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3880	CKNJR 2525M 16	KN_X
ABM-IMT-3881	CKJNL 2525M 16	KN_X
ABM-IMT-3882	CKJNR 3225P 16	KN_X
ABM-IMT-3883	CKJNL 3225P 16	KN_X

(2)



- CSBPR/L 75° Approach
- For 11° Positive Square Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3884	CSBPR 1616H 09	SP_R & SP_N
ABM-IMT-3885	CSBPR 2020K 12	SP_R & SP_N
ABM-IMT-3886	CSBPL 2020K 12	SP_R & SP_N
ABM-IMT-3887	CSBPR 2525M 12	SP_R & SP_N
ABM-IMT-3888	CSBPL 2525M 12	SP_R & SP_N

(3)

- CSDPN 45° Approach.
- For 11° Positive Square Inserts.

Item Code No.	As Per ISO Designation	Suitable Inserts
ABM-IMT-3889	CSDPN 1616H 09	SP_R & SP_N
ABM-IMT-3890	CSDPN 2020K 12	SP_R & SP_N
ABM-IMT-3891	CSDPN 2525M 12	SP_R & SP_N

## 8. DIE HOLDER (Shank Type)



- Ideal for short or medium run threading of shafts.
- Can be used safely on Lathes Milling machines and tapping heads.
- Single piece construction.
- Shank length 2" (50 mm).
- Body length 1" (25.4 mm).

Item Code No.	Die Size		Shank Diameter		Body Dia.	
	Inch	MM	Inch	MM	Inch	MM
ABM-IMT-7262	13/16	20	1/2	12.7	1-1/2	38
ABM-IMT-7263	1	25	1/2	12.7	1-1/2	38
ABM-IMT-7264	1-1/2	38	3/4	19	2	50
ABM-IMT-7265	2 PC Set consisting of 13/16" (20 mm) and 1" (25 mm)					
ABM-IMT-7266	3 PC Set consisting of 13/16" (20 mm) 1" (25 mm) 1-1/2" (38 mm)					

## 9. FLY TOOL CUTTER HOLDER



- Counter balanced to get smoother finishes.

- Made of Hardened steel.
- Shiny Black Finish.
- Also available in Sets.

Item Code No.	Diameter		Holding Size of Bit
	Head	Shank	
ABM-IMT-3746	3/4"	1/2"	3/16"
ABM-IMT-3747	1-1/8"	1/2"	1/4"
ABM-IMT-3748	1-1/2"	1/2"	5/16"
ABM-IMT-3749	1-1/2"	3/4"	5/16"
ABM-IMT-3750	2"	3/4"	5/16"
ABM-IMT-3751	2-1/2"	3/4"	5/16"

### 10. R-8 FLY CUTTER HOLDER



- Counterbalanced to get smoother finishes. Made of Hardened Steel.

Item Code No.	Head Dia.		Suitable for Tool Bit Size	
	Inch	MM	Inch	MM
ABM-IMT-7267	2-1/2	63.5	5/16	8

### 11. SAW HOLDER



- (ITEM CODE NO. ABM-IMT-3713)
- Offer flexibility in sawing operations.
- Spring load mechanism accepts Saw Blades with hole diameter 1/2" to 1".
- Blades are firmly secured in position with Hex Head Screw.
- 1/2" Hardened Shank, 2-1/2" Overall Length.
- Holds all saws with 1/2", 3/4", 7/8" and 1" holes.

**12. R – 8 SAW HOLDER**



- Offers flexibility in Sawing Operation.
- Spring loaded mechanism accepts Saw Blades with Hole Diameter from 1/2" to 1".
- Blades are firmly secured in position with Hex Head Screw.

<b>Item Code No.</b>
ABM-IMT-7268

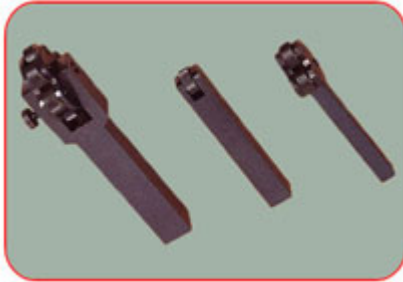
**13. J & S TYPE CUT OFF HOLDER**



- Accurately machined and ground finish in black oxidised.
- Supplied with wrench but without tool Bit. Series ST (straight), LT (left), RT (right).
- While placing order, please specify your need for ST, LT or RT holder.

Item Code No.	Blades	
	Holder Size	Holding Size
ABM-IMT-3790	5/16" x 3/4" " 4-1/2"	3/32" x 1/2"
ABM-IMT-3791	3/8" x 7/8" x 5"	3/32" x 3/4"
ABM-IMT-3792	1/2" x 1-1/8" x 6"	1/8" x 3/4"
ABM-IMT-3793	5/8" x 1-3/8" x 7"	1/8" x 7/8"
ABM-IMT-3794	3/4" x 1-5/8" x 8"	3/16" x 1"
ABM-IMT-3795	7/8" x 1-3/4" x 9"	3/16" x 1-1/8"

## 14. KNURLING TOOL HOLDERS



- High Speed Steel knurls.
- Six knurls Tool is provided with one pair each of fine medium and coarse knurls.
- Two knurls Tool is generally provided with medium knurls but other knurls can also be provided if required.
- Shiny Black finish.

Item Code No.	Size of Holders (Inches)	Knurling Dimensions			No. of Knurls
		Dia.	Thick	Holes	
ABM-IMT-3774	5/16 x 3/4 x 5	5/8"	5/16"	7/32"	2
ABM-IMT-3775	3/8 x 7/8 x 5-1/2	5/8"	5/16"	7/32"	2
ABM-IMT-3776	1/2 x 1-1/8 x 6-1/2	3/4"	3/8"	1/4"	2
ABM-IMT-3777	5/8 x 1-3/8 x 7-1/2	3/4"	3/8"	1/4"	2
ABM-IMT-3778	5/16 x 3/4 x 5	5/8"	5/16"	7/32"	6
ABM-IMT-3779	3/8 x 7/8 x 5-1/2	5/8"	5/16"	7/32"	6
ABM-IMT-3780	1/2 x 1-1/8 x 6-1/2	3/4"	3/8"	1/4"	6
ABM-IMT-3781	5/8 x 1-3/8 x 7-1/2	3/4"	3/8"	1/4"	6
ABM-IMT-3782	4-1/2 x 1/2 x 1/2	3/4"	3/8"	1/4"	2
<b>Knurling Tool Holder with Pivot Head Self Adjust</b>					
ABM-IMT-3783	4-1/2 x 1/2 x 1/2	3/4"	1/4"	1/4"	1

## 15. SPARE KNURLS



- Made of High Speed Steel.
- Knurls are individually cut to obtain Sharp, perfectly formed teeth.
- Heat Treated, Tempered and Tested.
- Knurls are furnished in Pairs to fit all standard makes of knurling tools.
- Knurls available with us in many shapes like Extra Fine, Medium, Coarse, Left, Right, Straight, Checkered.
- Diamond Pattern Knurls are provided as a set of Right hand and Left hand Knurl

Diamond Pattern Item Code No.	Straight Line Pattern Item Code No.	Knurls Dimensions			
		Dia.	Full Face Width	Holes Dis.	Pitch
ABM-IMT-3789b	ABM-IMT-3789k	5/8"	5/16"	7/32"	14
ABM-IMT-3789c	ABM-IMT-3789l	5/8"	5/16"	7/32"	21
ABM-IMT-3789d	ABM-IMT-3789m	5/8"	5/16"	7/32"	33
ABM-IMT-3789e	ABM-IMT-3789n	3/4"	3/8"	1/4"	14
ABM-IMT-3789f	ABM-IMT-3789o	3/4"	3/8"	1/4"	21
ABM-IMT-3789g	ABM-IMT-3789p	3/4"	3/8"	1/4"	33
ABM-IMT-3789h	ABM-IMT-3789q	1"	3/8"	5/16"	14
ABM-IMT-3789i	ABM-IMT-3789r	1"	3/8"	5/16"	21
ABM-IMT-3789j	ABM-IMT-3789s	1"	3/8"	5/16"	33

## 16. PARTING TOOL HOLDER



- One Piece Construction With 100% Clamping Power.
- Can Be Used Both On Front And Rear Tool Post Of The Cross Line.
- Holds And Guides The Beveled Blade In A Way That It Ensures Equal Clearance On Both Sides.
- Supplied Without Blade.
- Blade Also Available Separately.

Item Code No.	Blade Size	Length (Inch)	Height (Inch)	Width (Inch)	Depth (Inch)
ABM-IMT-3796	1/2 x 3/32	2-3/4"	13/16	1/2	1/2
ABM-IMT-3797	5/8 x 3/32	2-3/4"	13/16	1/2	9/16
ABM-IMT-3798	3/4 x 1/8	3-3/8"	1-1/16	11/16	3/4

**17. TURNING TOOL BIT HOLDER (American Pattern)**



- Accurately Machined.
- Heat Treated & Hardened.
- Provided with one wrench.
- Supplied without Tool Bits.
- Available in ST (straight), LT (left) and RT (right) hand shanks.
- Please specify ST, LT or RT with order

Item Code No.	Size of Holder	Size of Cutter
ABM-IMT-3752	5/16" x 3/4" x 4-1/2"	3/16"
ABM-IMT-3753	3/8" x 7/8" x 5"	1/4"
ABM-IMT-3754	1/2" x 1-1/8" x 6"	5/16"
ABM-IMT-3755	5/8" x 1-3/8" x 7"	3/8"
ABM-IMT-3756	3/4" x 1-5/8" x 8"	7/16"
ABM-IMT-3757	7/8" x 1-3/4" x 9"	1/2"
ABM-IMT-3758	1" x 2" x 11"	5/8"
ABM-IMT-3759	1-1/4" x 2-1/4" x 13"	3/4"

**Please specify ST, LT or RT with order**

**18. TURNING TOOL BIT HOLDER (English / British Pattern)**



- Accurately Machined.
- Heat Treated & Hardened.
- Provided with one wrench but without Tool Bit.
- Available in ST (straight), LT (left) and RT (right) hand shanks.

Item Code No.	Size of Holder	Size of Cutter
ABM-IMT-3760	7/16" x 9/4" x 4-1/2"	1/8"
ABM-IMT-3761	1/2" x 5/8" x 5"	3/16"
ABM-IMT-3762	5/8" x 3/4" x 6"	1/4"
ABM-IMT-3763	3/4" x 7/8" x 7"	5/16"
ABM-IMT-3764	7/8" x 10" x 8"	3/8"
ABM-IMT-3765	1" x 1-1/8" x 9"	7/16"
ABM-IMT-3766	1-1/8" x 1-1/4" x 10"	1/2"

**Please specify ST, LT or RT with order**

### 19. TURNING TOOL HOLDER (Adjustable)



- Supplied without tool bits.

Item Code No.	Capacity		Overall Length	
	Inch	MM	Inch	MM
ABM-IMT-7269	3/16 to 1/4	4.76 to 6.35	5	125
ABM-IMT-7270	1/4 to 5/16	6.35 to 7.93	5-1/2	140
ABM-IMT-7271	5/16 to 3/8	7.93 to 9.32	6	150
ABM-IMT-7272	3/8 to 1/2	9.32 to 12.7	8	200



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