

PUNCHES



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1. AUTOMATIC CENTRE PUNCH



- Hardened and ground punch point.
- Heavy knurled body for easy grip.
- No hammer is required for operating punch.
- Force of impact can be regulated by turning the top knurled Cap.
- Used for Marking Light Dotting to Heavy Punching without having to use a hammer.

Item Code No.	Description
ABM-PN-4601	Steel Body
ABM-PN-4601a	Brass Body

2. BRASS PUNCHES (Non Sparking)



- Made from high quality Brass Hexagonal Stock.
- Ideal Punches for working in no mar, no spark situation.
- 3-1/2" (90 mm) Long.
- Available in individual sizes and also in a set of 8 pcs in attractive plastic pouches.

Item Code No.	Size of Tip	
	Inch	MM
ABM-PN-4683	1/16	1.6
ABM-PN-4684	3/32	2.4
ABM-PN-4685	1/8	3.2
ABM-PN-4686	5/32	4.0
ABM-PN-4687	3/16	4.8
ABM-PN-4688	7/32	5.5
ABM-PN-4689	1/4	6.3
ABM-PN-4690	5/16	8.0
ABM-PN-4690a	Set of above 8 Brass Punches	

3. CENTRE PUNCH



- **ITEM CODE NO. ABM-PN-4602**
- **Made from Alloy steel.**
- **Hardened and Tempered.**
- **In hexagonal shape.**
- **Tip Dia. 1/4" Length 6".**

4. CENTRE PUNCHES (Round & Square Heads)



- **Made from Tool Steel.**
- **Hardened and ground.**
- **Black shiny finish with knurled body for easy grip.**
- **Available in plastic pouch in individual sizes and also in a set of 5pcs each size**

Item Code No.	Tip Dia.		Body Dia.	
	Inch	MM.	Inch	MM
ABM-PN-4603	1/16	1.5	3	75
ABM-PN-4604	5/64	2.0	4	100
ABM-PN-4605	3/32	2.5	4	100
ABM-PN-4606	9/64	3.5	4	100
ABM-PN-4607	5/32	4.0	4	100
ABM-PN-4607b	1/4	6.3	4	100
ABM-PN-4608	Set of 5 Centre Punches in a pouch consisting of 1/16", 5/64", 3/32", 9/64" and 5/32"			
While placing order, please mention Round Head or Square Head.				

5. DRIVE PIN PUNCHES (6 Inch long) (150 mm)



- Made from Carbon Steel.
- Uniformly heat treated.
- Length of Pin 1-3/4" (45 mm)
- Ground Finish and Knurled body for easy grip.

Item Code No.	Diameter of Pin	
	Inch	MM
ABM-PN-4691	1/16	1.6
ABM-PN-4692	3/32	2.4
ABM-PN-4693	1/8	3.2
ABM-PN-4694	5/32	4.0
ABM-PN-4695	3/16	4.8
ABM-PN-4696	7/32	5.5
ABM-PN-4697	1/4	6.3
ABM-PN-4698	5/16	8.0
ABM-PN-4699	A set of 6 sizes 3/32" (2.4 mm), 1/8" (3.2 mm), 5/32" (4 mm), 3/16" (4.8 mm), 1/4" (6.3 mm) and 5/16" (8 mm) packed in a plastic pouch	
ABM-PN-4699a	A set of 8 sizes 1/16" (1.6 mm), 3/32" (2.4 mm), 1/8" (3.2 mm), 5/32" (4 mm), 3/16" (4.8 mm), 1/4" (6.3 mm), 7/32" (5.5 mm) and 5/16" (8 mm) packed in a plastic pouch	

6. DRIVE PIN PUNCHES (4 Inch long)



- Drive Pin Punches are made from Tool Steel.
- Hardened and Tempered.
- 4" long with knurled body for an easy grip and are in black oxidized finish.

- Available in individual sizes and also in set of 4 & 8 in attractive plastic pouches.

Item Code No.	Tip Dia.	
	Inch	MM
ABM-PN-4609	1/16	1.6
ABM-PN-4610	3/32	2.4
ABM-PN-4611	1/8	3.2
ABM-PN-4612	5/32	4.0
ABM-PN-4613	3/16	4.8
ABM-PN-4614	7/32	5.5
ABM-PN-4615	1/4	6.3
ABM-PN-4616	5/16	8.0
ABM-PN-4617	Set of 4 Drive Pin Punches in a pouch consisting of 1/16", 3/32", 1/8" & 5/32"	
ABM-PN-4618	Set of 8 Drive Pin Punches in a pouch consisting of 1/16", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4" & 5/16"	

7. LONG DRIVE PIN PUNCHES (8 Inch Long)



- Drive Pin Punches are made from Tool Steel, Hardened and Tempered.
- Knurled body for easy grip and are in black oxidized finish.
- Total length 8" (Body length 4-1/2" and Drive Pin Section length 3-1/2").
- Available in individual sizes and also in a set of 5 in attractive plastic pouches.

Item Code No.	Tip Dia.		Body Dia.	
	Inch	MM	Inch	MM
ABM-PN-4653	1/8	3.2	7/16	11.00
ABM-PN-4654	3/16	4.8	7/16	11.00
ABM-PN-4655	1/4	6.3	1/2	12.70
ABM-PN-4656	5/16	8.0	1/2	12.70
ABM-PN-4657	3/8	9.5	9/16	14.00
ABM-PN-4658	Set of 5 long drive Pin Punches in plastic pouch consisting of 1/8", 3/16", 1/4", 5/16" & 3/8"			

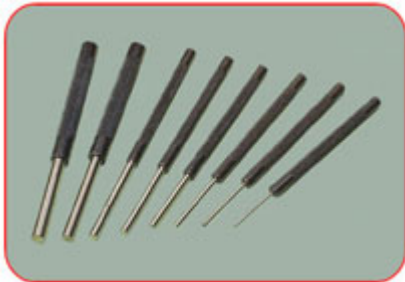
8. NAIL PUNCHES



- Round Head or Square Head punches are made from Tool Steel.
- Hardened and Tempered.
- Available in individual sizes and also in a set of five in plastic pouch.

Item Code No.	Letter Set		Body Dia.	
	Inch	MM.	Inch	MM.
ABM-PN-4660	1/16	1.5	4	100
ABM-PN-4661	3/32	2.5	4	100
ABM-PN-4662	1/8	3.0	4	100
ABM-PN-4663	5/32	4.0	4	100
ABM-PN-4664	3/16	5.0	4	100
ABM-PN-4665	Set of 5 Nail Punches in a pouch consisting of 1/16", 3/32", 1/8", 5/32, and 3/16"			
While placing order, please mention Round Head or Square Head				

9. PARALLEL PIN PUNCHES (Short Reach)



- Punch section Ground.
- Hardened and Tempered.
- Body heavy knurled with shiny black finish.

Item Code No.	Size of Tip	Body Dia.	Total Length
ABM-PN-4666	3/32"	3/8"	6"
ABM-PN-4667	1/8"	3/8"	6-1/4"
ABM-PN-4668	5/32"	3/8"	6-1/4"
ABM-PN-4669	3/16"	3/8"	6-1/4"
ABM-PN-4670	7/32"	3/8"	6-1/2"
ABM-PN-4671	1/4"	3/8"	6-3/4"
ABM-PN-4672	5/16"	1/2"	7"
ABM-PN-4673	3/8"	9/16"	7"
ABM-PN-4674	Set of 8 Parallel Pin Punches (Short Reach)		

10. PARALLEL PIN PUNCHES (Long Reach)



- Punch Section, Hardened and Tempered.
- Heavy Knurled Body with Shiny Black Finish.
- Available in individual sizes and also in a set of five in attractive Plastic Pouch .

Item Code No.	Size of Tip		Body Dia.		Total Length	
	Inch	MM	Inch	MM	Inch	MM
ABM-PN-4700	1/8	3.2	3/8	9.5	5	125
ABM-PN-4701	3/16	4.8	3/8	9.5	6	150
ABM-PN-4702	1/4	6.3	1/2	12.7	6-1/2	165
ABM-PN-4703	5/16	8.0	1/2	12.7	7-1/2	190
ABM-PN-4704	3/8	9.5	5/8	16.0	8-1/2	215
ABM-PN-4705	Set of above Five Parallel Pin Punches – Long Reach.					

11. LEATHER PUNCHES (Hollow Punches) (Belt Punches)



- Made from quality steel.
- hardened, ground and Cutting edge is 35 HRC.
- Body round and knurled for better gripping, with black oxidised finish.
- Sets can be supplied as per requirement.
- Also available in different attractive colours with powder coating.

Item Code No.	Size	
	Inch	MM.
ABM-PN-4619	3/32	2
ABM-PN-4620	1/8	3
ABM-PN-4621	5/32	4
ABM-PN-4622	3/16	5
ABM-PN-4623	1/4	6
ABM-PN-4624	9/32	7

ABM-PN-4625	5/16	8
ABM-PN-4626	23/64	9
ABM-PN-4627	3/8	10
ABM-PN-4628	7/16	11
ABM-PN-4629	1/2	12
ABM-PN-4629b	17/32	13
ABM-PN-4629c	9/16	14
ABM-PN-4629d	19/32	15
ABM-PN-4629e	5/8	16
ABM-PN-4629f	11/16	17
ABM-PN-4629g	23/32	18
ABM-PN-4629h	3/4	19
ABM-PN-4629i	13/16	20
ABM-PN-4629j	27/32	21
ABM-PN-4629k	-	22
ABM-PN-4629l	29/32	23
ABM-PN-4629m	15/16	24
ABM-PN-4629n	1	25
ABM-PN-4629o	1.1/64	26
ABM-PN-4629p	1.1/16	27
ABM-PN-4629q	1.3/32	28
ABM-PN-4629r	1.1/8	29
ABM-PN-4629s	1.3/16	30
ABM-PN-4629t	-	31
ABM-PN-4629u	1.1/4	32
ABM-PN-4629v	1.5/16	33
ABM-PN-4629w	-	34
ABM-PN-4629x	1.3/8	35
ABM-PN-4630	1.13/32	36
ABM-PN-4630b	-	37
ABM-PN-4630c	1.1/2	38
ABM-PN-4630d	-	39
ABM-PN-4630e	1.9/16	40
ABM-PN-4630f	1.5/8	41
ABM-PN-4630g	-	42
ABM-PN-4630h	1.11/16	43
ABM-PN-4630i	-	44
ABM-PN-4630j	-	45
ABM-PN-4630k	1.13/16	46
ABM-PN-4630l	-	47
ABM-PN-4630m	1.7/8	48
ABM-PN-4630n	1.15/16	49
ABM-PN-4630p	2	50
ABM-PN-4630q	2.1/32	52
ABM-PN-4630r	2.1/16	53
ABM-PN-4630s	2.1/8	54

ABM-PN-4630t	2.5/32	55
ABM-PN-4630u	2.3/16	56
ABM-PN-4630v	2.1/4	57
ABM-PN-4630w	2.9/32	58
ABM-PN-4630x	2.5/16	59
ABM-PN-4630y	2.3/8	60
ABM-PN-4630z	2.13/32	61
ABM-PN-4630aa	2.7/16	62
ABM-PN-4630ab	2.15/32	63
ABM-PN-4630ac	2.1/2	64
ABM-PN-4630ad	2.17/32	65
ABM-PN-4630ae	2.19/32	66
ABM-PN-4630af	2.5/8	67
ABM-PN-4630ag	2.21/32	68
ABM-PN-4630ah	2.23/32	69
ABM-PN-4630ai	2.3/4	70

12. LETTER & NUMBER SETS (Steel Stamps)



- Hardened sticks of punches
- In black finish are packed in plastic boxes.
- Number set 0-8 (Total 9 Sticks). No. 6 is inverted to make No. 9.
- Letter Set A-Z (Total 27 sticks).
- Combination Set consists of 27 Letters and 9 Numbers (Total 36 Sticks)

Letter Sets Item Code No.	Number Sets (Figure Sets) Item Code No.	Combination Sets Item Code No.	Size of Character	
			Inch	MM
ABM-PN-4631	ABM-PN-4642	ABM-PN-4652b	1/16	1.5
ABM-PN-4632	ABM-PN-4643	ABM-PN-4652c	3/32	2.5
ABM-PN-4633	ABM-PN-4644	ABM-PN-4652d	1/8	3.0
ABM-PN-4634	ABM-PN-4645	ABM-PN-4652e	5/32	4.0
ABM-PN-4635	ABM-PN-4646	ABM-PN-4652f	3/16	5.0
ABM-PN-4636	ABM-PN-4647	ABM-PN-4652g	1/4	6.0
ABM-PN-4637	ABM-PN-4648	ABM-PN-4652h	5/16	8.0
ABM-PN-4638	ABM-PN-4649	ABM-PN-4652i	3/8	10.0
ABM-PN-4639	ABM-PN-4650	ABM-PN-4652j	1/2	12.0
ABM-PN-4640	ABM-PN-4651	ABM-PN-4652k	5/8	16.0
ABM-PN-4641	ABM-PN-4652	ABM-PN-4652l	3/4	19.0

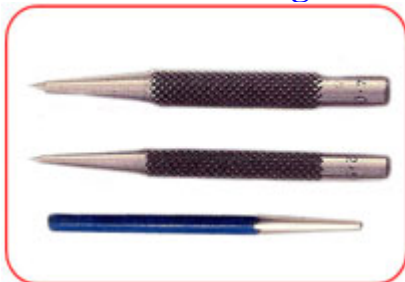
13. MARKING PUNCH



- **ITEM CODE NO. ABM-PN-4659**
- **Single Hand Use Punch.**
- **Fields Of Application : Stamping, Seals, Marking, Numbering, Tracing, Engraving.**
- **Used for Marking Light Dotting to Heavy Punching without having to use a hammer.**
- **Also available with Special Characters Marking in Bulk Quantities.**

14. PRICK PUNCH

(a) Prick Punches - Light



- **Made from Carbon Steel.**
- **Front taper and back head in ground finish.**
- **Knurled body for easy gripping.**
- **Uniformly heat treated.**

Item Code No.	Dia. at the Top of Taper		Body Dia.		Length	
	Inch	MM	Inch	MM	Inch	MM
ABM-PN-4706	5/64	2.0	9/32	7.0	4	100
ABM-PN-4707	3/32	2.5	19/64	7.5	4	100
ABM-PN-4708	9/64	3.5	5/16	8.0	4	100
ABM-PN-4709	5/32	4.0	3/8	9.5	4	100

(b) Prick Punches - Heavy

- **Made from High Quality Carbon Steel.**
- **Accurately Ground and Tempered.**
- **Enamel Painted body with polished working ends.**
- **Used for marking along scribed lines in layout work, piercing holes in light metals and aligning holes in two or more metal sheets marking intersecting Centre Lines, hole locations and drill starting points.**

Item Code No.	Stock Size		Overall Length	
	Inch	MM	Inch	MM
ABM-PN-4709a	1/4	6	3	75
ABM-PN-4709b	3/8	10	5	125
ABM-PN-4709c	1/2	12	6	150

15. STARTING PUNCHES (Heavy Duty)



- Enamel painted body with polished working ends.
- Made from high quality Carbon Steel.
- Accurately hardened and tempered.
- Suitable for installing pins & rivets and for starting their removal.

Item Code No.	Point Size		Stock Size		Overall Length	
	Inch	MM	Inch	MM	Inch	MM
ABM-PN-4710	1/16	1.6	3/8	10	5	125
ABM-PN-4711	3/32	2.4	3/8	10	5	125
ABM-PN-4712	1/8	3.2	3/8	10	5	125
ABM-PN-4713	5/32	4.0	3/8	10	5	125
ABM-PN-4714	3/16	4.8	3/8	10	5	125
ABM-PN-4715	7/32	5.5	3/8	10	5-1/2	137
ABM-PN-4716	1/4	6.3	3/8	10	5	125
ABM-PN-4717	5/16	8.0	1/2	12	6	150
ABM-PN-4718	3/8	9.5	5/8	16	6-1/2	163
ABM-PN-4719	1/2	12.0	5/8	16	7	175

16. TAPER PUNCHES (Aligning Punches)



- Hardened and Tempered for long life.
- Knurled body for an easy grip.

- Shiny black finish.
- Punches are ground.
- Widely used in Industry and Auto Body Shops.
- Available in plastic pouch in individual sizes and also in set of 4 pcs. in each sizes

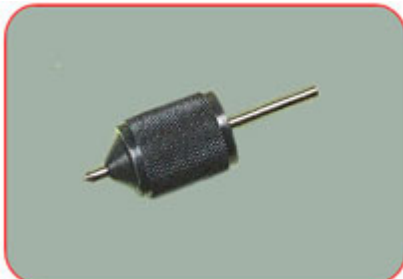
Item Code No.	Tip Dia.		Body Dia.	
	Inch	MM.	Inch	MM.
ABM-PN-4675	1/8	3.2	7	175
ABM-PN-4676	3/16	4.8	9	225
ABM-PN-4677	1/4	6.3	10	250
ABM-PN-4678	5/16	8.0	12	300
ABM-PN-4679	Set of all four Taper Punches in a display pouch			

17. TRANSFER PUNCHES



- **ITEM CODE NO. ABM-PN-4680**
- 28 Punches
- Length 4-7/8"
- Size Ranging From 3/32" To 33/64"
- Ideally Suitable For Tool Maker's and Machinist.
- Heat Treated and Tempered.
- Black Oxidized Finish.

18. UNIVERSAL TRANSFER PUNCH & ALIGNER



- All parts are made from steel.
- Hardened for longer life.
- Perfect hole center alignment assured.
- Replaces different sizes regular Transfer punches.
- Available in 2 sizes.

Item Code No.	Range	
	Inch	MM
ABM-PN-4681	3/16" To 5/8"	5 to 15
ABM-PN-4682	3/16" To 1-3/16"	5 to 30

19. UTILITY PUNCH & SCRIBER



- Hexagonal Body for comfortable grip.
- Ideal for Punching Holes in sheet metal.
- Can also be used as a Scriber.
- Hardened Point.
- Punch made of Tool Steel.

Item Code No.	Length		Diameter of Punch	
	Inch	MM	Inch	MM
ABM-PN-4720	7-1/2	190	5/32	4.0



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